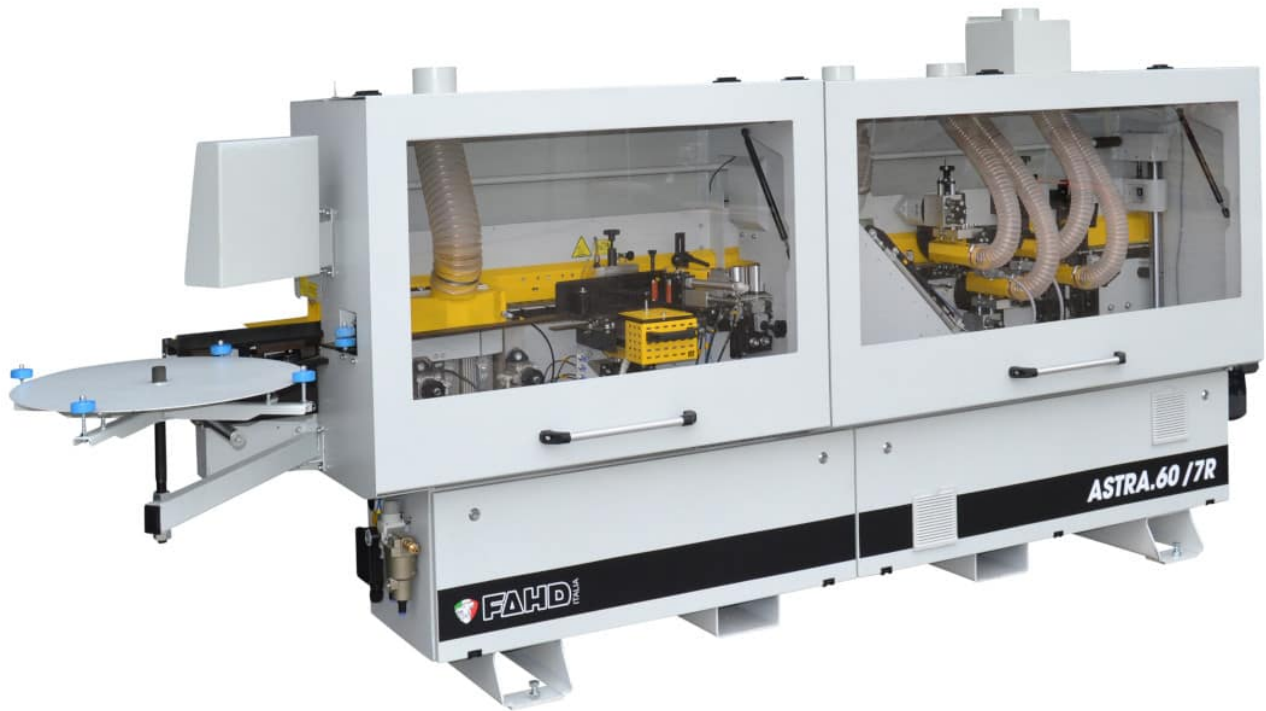


ASTRA.60/7R



Categories: [ASTRA](#), [Edge Banders](#)



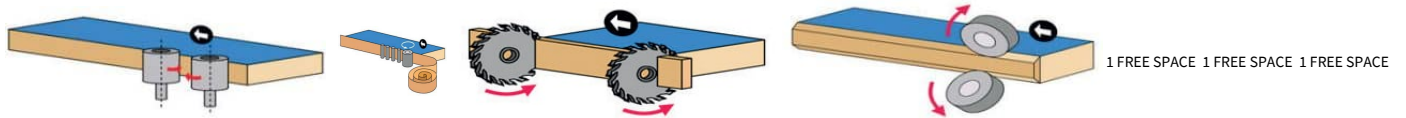
AUTOMATIC EDGE BANDER ASTRA.60/7R

Pre-milling unit

Gluing unit

End-cutting unit

Edge trimming unit



TECHNICAL DATA

Min width of the panel	mm 100
Min length of the panel	mm 120
Max thickness of the panel	mm 60
Min thickness of the panel	mm 9
Edge dim. in rolls min - max	mm 0,4 (min.) - mm 3 (max.)
Edge dim. in strips (with opt. kit processing edges in strips)	mm 5
Feed speed	m 1' 10
Glue pot capacity	lt 2
Installed power	kW 5,2
Air pressure	Bar 7
Weight	kg 920
Length of the machine	mm 3420

CE EQUIPMENT

- Tape roll holder table \varnothing 700 mm
- Nr.2 tools
- Conveyor roller for wide panels
- 3 mm thickness roll edge cutter
- Manual movement of the upper pressure with digital readout
- Teflon pot
- Protection booth on all operation units
- Nr. 2 dust extraction hood \varnothing 110 mm + nr. 1 \varnothing 120 mm
- Operating units managed by PLC
- Quick release glue pot

OPERATING UNITS

- **Pre-milling unit**
 - 2 HF motors 12.000 rpm – kW 1,1 each
 - 2 cutters \varnothing 50
 - useful working height 60 mm
 - two HF motors featuring automatic timed operation to avoid panel chipping
 - 1st motor anti-clockwise rotation / 2nd motor clockwise rotation

- **Gluing and edge pressure units**

- Teflon pot / Glue spreading roller
- Temperature controlled through the control panel
- Glue pot with automatic stand-by of the temperature.
- Nr. 1 rubbered pressure roller \varnothing 70 mm ,2°,3° roller \varnothing 55 mm

- **End-Cutting unit**

- Nr. 2 HF tilting motors 12.000 RPM – kW 0,22 each

- **Fine-Trimming unit**

- 2 HF motors kW 0,55 each
- with digital readout